MISCELLANEOUS
Titan ‘M341’ 25t CNC Turret Punch Press, 11 Station, 1020 x 770mm Axis Travel (1996)
Kanthall Element Filling Line, with Kanthall 8 Position Element Swaging Machine and 7m Annulosing Machine
100 Vertical Straightening Press 3500mm between Columns
Addison ‘6JA’ Horizontal Bandsaw
Archdale 5ft Radial Arm Drill
Cleisiski ‘WR50.1.6’ Radial Arm Drill
Morgan Rushworth 2000mm Folder
16” and 24” Folders
Wiedemann Multitool Turret Punch Press
Kanthall Element Filling Line, with Kanthall 8 Position Element Swaging Machine and 7m Annealing Machine
100t Vertical Straightening Press 3500mm between Columns
Addison ‘6JA’ Horizontal Bandsaw
Archdale 5ft Radial Arm Drill
Cleisiski ‘WR50.1.6’ Radial Arm Drill
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36” and 24” Folders
Hydrovane ‘HV 30’ Screw Type Air Compressor (2004)
Marking Out Tables, Angle Plates, Vices, Drills, Tooling, Factory and Office Furniture etc

RUBBER REFINING
David Bridge 48” x 18” diam 2 Roll Rubber Refining Mill
David Bridge 40” x 18” diam 3 Roll Rubber Refining Mill

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CF10 5HU
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LIVE AND WEBCAST AUCTION SALE
LARGE CAPACITY BORING, MILLING AND TURNING MACHINES, CNC MACHINING CENTRES, FACTORY PLANT AND EQUIPMENT

By Order of Taylor and Sons Ltd, assets surplus to the requirements of the ongoing business
On: WEDNESDAY 17th MAY 2006 at 11 A.M.
Location: CARDIFF, WALES, UK
Viewing: TUESDAY 16th MAY 2006, 9 A.M. TO 4.30 P.M. OR STRICTLY BY APPOINTMENT

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HORIZONTAL AND VERTICAL BORING MACHINES

Kearns Richards 'SR110'
Horizontal, Table 1800 x 2500mm X=1500, Y=2400, Z=1520mm
Anilam 4 Axis DRO
Kearns Richards 'SR110'
Horizontal, Table 1800 x 1800mm X=2400, Y=1750mm, Z=1500mm
Philips 3 Axis DRO
Kearns Richards 'SR150'
Horizontal, Table 1800mm x 1800mm X=2400, Y=1750mm, Z=2320mm
Heidenhain Pstiprup 857 R/P Control (1990)
Kearns Richards 'SR375'
Horizontal, Table 1200 x 1500mm, X=750mm Y=1000 Z=1100
Unison 'BFT 112' CNC Horizontal, Table 1400mm x 1600mm X=2000, Y=1450, Z=2000mm, Heidenhain 'TNC 155' Control (1990)
Stanko 'LAA32' Twin Tool Vertical, Table 2400mm, 1400mm Under Rail, Max Swing 3200mm
Burled Tip 6' Vertical, Table 1430mm, 970mm Under Rail

DRILLING

Butler 'Elgamill' 10,000mm Bed, Heidenhain 'TNC 155' CNC Control
Butler 'Hi-Power Elgamill' 5000mm Bed, Heidenhain CNC Control
Butler 'Hi-Power HD 30 Elgamill' 6000mm Bed, Anilam Commando NC Control
Hustend 'FW 400 V1/2' Horizontal Milling Machine, 1800 x 4100mm Table, DRO Torsed Vertical Head (1984)
Bridgeport 'Series 2 Interact 4' CNC Vertical Milling Machine with Heidenhain 'TNC 151' Control

CNC MACHINING CENTRES

Kuraki 'KH-50' 6 pallet Horizontal, 500 x 500mm pallet, 40 Station ATC, 1 degree Incremental Rotary Table, X=720, Y=600, Z=600mm, Fanuc '15M' Control (1989)
Okumura 'Simax 3' Horizontal, 800 x 800mm pallet, 8 Axis, 32 Station ATC, 875mm taper, 0.001 Deg Increments, X=1200, Y=900, Z=800mm, Siemens '8/6' Control (1988)

TURRETING

Mustana 'H65-5' 1000mm swing x 5000mm between Centres
Lathe, Motorised Saddle, 1000mm 4 Jaw Chuck, Steadies (1992)
Tos 'S10/2' 1250mm swing over Bed x 6000mm between Centres
Lathe, Motorised saddle and Tailstock, 4 Jaw Chuck, Steadies, Ponsenka 'TP600' 3000mm between Centres Gap Bed Lathe, Motorised Saddle with DRO, 800mm 4 Jaw Chuck, Steadies (1983)
Ajax 'A240' 500mm swing x 3000mm between Centres Gap Bed Lathe
DGG '2112' 500' between Centres Gap Bed Lathe (1976)

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HORIZONTAL VERTICAL BORING MACHINES
Kearns Richards ‘SR180’
Horizontal, Table 1800 x 2500mm X=3500, Y=2400, Z=1520mm Anilam 4 Axis Drd
Kearns Richards ‘SR180’
Horizontal, Table 1800 x 1830mm X=2440, Y=1750mm, Z=1500mm Philips 3 Axis Drd
Kearns Richards ‘SR180’
Horizontal, Table 1800mm x 1800mm X=2400, Y=1750mm Z=2250mm ‘Heidenhain Postip 857’ P-T-P Control (1989)
Kearns Richards ‘SR180’ Horizontal, Table 1200 x 1600mm X=2400, Y=1450, Z=2000mm, ‘Heidenhain ‘TNC 155’ Control (1990)
Stanko ‘JASS6’ Turret Tool Vertical, Table 2800mm, 1400mm Under Rail, Max Swng 1220mm
Burled Tsp 6’ Vertical, Table 1430mm, 970mm Under Rail

BORING MACHINES
Kearns Richards ‘SE180’ Horizontal, Table 1800 x 2500mm X=3500, Y=2400, Z=1520mm Anilam 4 Axis DRO
Kearns Richards ‘SE180’ Horizontal, Table 1800 x 1830mm X=2440, Y=1750mm, Z=1500mm Philips 3 Axis Drd
Kearns Richards ‘SE150’ Horizontal, Table 1800mm x 1800mm X=2400, Y=1750mm, Z=2250mm ‘Heidenhain Postip 857’ P-T-P Control (1989)
Kearns Richards ‘SH75’ Horizontal, Table 1800 x 1800mm X=2400, Y=1750mm, Z=2250mm ‘Heidenhain Postip 857’ P-T-P Control (1989)

MILLING MACHINES
Butler ‘Elgamill’ 10,000 mm Bed, ‘Heidenhain ‘TNC 155’ CNC Control
Butler ‘Hi-Power Elgamill’ 5000mm Bed, Heidenhain CNC Control
Butler ‘Hi-Power HD 30 Elgamill’ 6000mm Bed, Anilam Commando NC Control
Heckert ‘FW 400 V1/2’ Horizontal Milling Machine, 1800 x 410mm Table, DRO Turret Vertical Head (1984)

RIGGING MACHINES
Kuraki ‘KI-520’ 6 Pallet Horizontal, 500 X 500mm pallet, 40 Station ATC, 1 degree Incremental Rotary Table, X=720, Y=600, Z=600mm, Fanuc ‘15M’ Control (1989)
Oerlikon ‘Sirus 3’ Horizontal, 800 x 800mm Pallet, 8 Axis, 32 Station, ATC, 0.001 Deg Incrments, X=1200, Y=800, Z=800mm, Siemens ‘System 6’ Control (1985)

TURBING
Mostana ‘H65S-5’ 1000 swing x 500mm Between Centres Lathe, Motorised Saddle 1000mm 4 Jaw Chuck, Steadies (1992)
Tos ‘1012/2’ 1250mm Swing Over Bed 6000mm Between Centres Lathe, Motorised Saddle and Tailstock, 4 Jaw Chuck, Steadies
Ponkala ‘TPM30’ 3000mm Between Centres Gap Bed Lathe, Motorised Saddle with DRO, 800mm 4 Jaw Chuck, Steadies (1983)
Ajax ‘4140’ 500 swing x 3000mm Between Centres Gap Bed Lathe
DSG ‘2112’ 100’ Between Centres Gap Bed Lathe (1976)

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Webcast Available @ www.henrybutcher.com
## HORIZONTAL AND VERTICAL BORING MACHINES

<table>
<thead>
<tr>
<th>Machine Type</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kearns Richards 'SE180'</td>
<td>Horizontal, Table 1800 x 2500mm, X=3500, Y=2400, Z=1520mm, 4 Axis DRO</td>
</tr>
<tr>
<td>Kearns Richards 'SE180'</td>
<td>Horizontal, Table 1800 x 1800mm, X=2400, Y=1750, Z=1500mm, 3 Axis DRO</td>
</tr>
<tr>
<td>Kearns Richards 'SE180'</td>
<td>Horizontal, Table 1800mm x 1800mm, X=2400, Y=1750, Z=2250mm, Heidenhain Tiptop 850 T-TP Control (1989)</td>
</tr>
<tr>
<td>Kearns Richards 'SE180'</td>
<td>Horizontal, Table 1800mm x 1800mm, X=2400, Y=1450, Z=2000mm, Heidenhain 'TNC 155' Control (1990)</td>
</tr>
<tr>
<td>Kearns Richards 'SE180'</td>
<td>Horizontal, Table 1800mm x 1830mm, X=2440, Y=1750mm, Z=1500mm, Philips 3 Axis DRO</td>
</tr>
<tr>
<td>Kearns Richards 'SE150'</td>
<td>Horizontal, Table 1800mm x 1800mm, X=2400, Y=1750, Z=2250mm, Heidenhain Tiptop 850 T-TP Control (1989)</td>
</tr>
<tr>
<td>Kearns Richards 'SH75'</td>
<td>Horizontal, Table 1000 x 1000mm, X=750mm, Y=1000, Z=1000mm</td>
</tr>
<tr>
<td>Union 'BFT 110' CNC Horizontal</td>
<td>Table 1400mm x 1600mm, X=2000, Y=1450, Z=2000mm, Heidenhain 'TNC 155' Control</td>
</tr>
</tbody>
</table>

## MILLING

<table>
<thead>
<tr>
<th>Machine Type</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Butler 'Hi-Power Elgamill', 5000mm Bed</td>
<td>Heidenhain 'TNC 155' CNC Control</td>
</tr>
<tr>
<td>Butler 'Hi-Power Elgamill', 5000mm Bed</td>
<td>Heidenhain 'TNC 155' CNC Control</td>
</tr>
<tr>
<td>Butler 'Hi-Power HD 30 Elgamill', 6000mm Bed</td>
<td>Anilam Commando NC Control</td>
</tr>
<tr>
<td>Heckert 'FW 400 V1/2' Horizontal Milling Machine</td>
<td>1800 x 410mm Table, DRO Swivel Vertical Head (1984)</td>
</tr>
<tr>
<td>Bridgeport 'Series 2 Interact 4' CNC Vertical Milling Machine</td>
<td>with Heidenhain 'TNC 151' Control</td>
</tr>
</tbody>
</table>

## CNC MACHINING CENTRES

<table>
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<tr>
<th>Machine Type</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kuraki 'KH-50' 6 Pallet Horizontal</td>
<td>500 X 500mm pallet, 40 Station ATC, 1 degree Incremental Rotary Table, X=720, Y=600, Z=600mm, Fanuc '15M' Control (1989)</td>
</tr>
<tr>
<td>Oerlikon 'Sirus 3' Horizontal</td>
<td>800 x 800mm pallet, 8 axis, 32 Station ATC, 850mmpton, 0.001 Deg Increments, X=1200, Y=900, Z=800mm, Siemens 'System 8' Control (1988)</td>
</tr>
</tbody>
</table>

## DRILLING

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<tr>
<td>Butler 'ElgamiR' 10,000 mm Bed</td>
<td>Heidenhain 'TNC 155' CNC Control</td>
</tr>
<tr>
<td>Butler 'Hi-Power Elgamill'</td>
<td>5000mm Bed, Heidenhain CNC Control</td>
</tr>
<tr>
<td>Butler 'Hi-Power HD 30 Elgamill'</td>
<td>6000mm Bed, Anilam Commando NC Control</td>
</tr>
</tbody>
</table>

## TURNDING

<table>
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</tr>
</thead>
<tbody>
<tr>
<td>Mostana 'H65-5' 1000 Swing x 5000mm Between Centres Lathe, Motorised Saddle</td>
<td>1000mm 4 Jaw Chuck, Steadies (1992)</td>
</tr>
<tr>
<td>TOS 'SU125' 1250mm Swing Over Bed x 6000mm Between Centres Lathe, Motorised Saddle and Tailstock, 4 Jaw Chucks, Steadies and 40 Station ATC, BT50 Taper, 0.001 Deg Increments, X=1200, Y=900, Z=800mm, Siemens 'System 8' Control (1989)</td>
<td></td>
</tr>
<tr>
<td>TOS 5G - 300 Swing x 3000mm Between Centres Gap Bed Lathe</td>
<td>DSG '212' 100&quot; Between Centres Gap Bed Lathe (1976)</td>
</tr>
</tbody>
</table>
Stanko '1A532' Vertical Borer

Titan 'M341' 25t CNC Turret Punch Press, 11 Station, 770mm Axis Travel (1996)

Kanthall Element Filling Line, with Kanthall 8 Position Element Swaging Machine and 7m Annealing Machine

100t Vertical Straightening Press 3500mm between Columns

Addison '6JA' Horizontal Bandsaw

Archdale 5ft Radial Arm Drill

Cleisiski 'WR50.1.6' Radial Arm Drill

Morgan Rushworth 2000mm Folder

36” and 24” Folders

Wiedemann Multitool Turret Punch Press

Fly Presses (Qty 6)

15t Overhead Travelling Crane (Qty 2)

10t, 5t and 3t Overhead Travelling Cranes

Hydrovane 'HV 30' Screw Type Air Compressor (2004)

Marking Out Tables, Angle Plates, Vices, Drills, Tooling, Factory and Office Furniture etc

Poreba ‘TPK80 x 3000mm Lathe 1985

Mostana ‘1H65-5’ Heavy Duty Lathe 1992

Kanthall Element Filling, Swaging and Annealing Line

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AUCTION

LARGE CAPACITY BORING, MILLING AND TURNING MACHINES, CNC MACHINING CENTRES, FACTORY PLANT AND EQUIPMENT

RUBBER REFINING

David Bridge 48” x 18” diam 2 Roll Rubber Refining Mill

David Bridge 40” x 18” diam 3 Roll Rubber Refining Mill

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Cardiff
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