Sterling Casting Corporation

NO BAKE SYSTEM

DEMMLER Core Rollover, Roller Conveyor Loop And Crown Mixer
(2) SATURN Continuous Mixers (Feeding Cold Box Machines)

SAND SYSTEM

(2) SIMPSON Mdl. 22G Multimill Sand Mullers, 100 TPH Batch Capacity, (1) Rebuilt, With New Bottom, New Wheels And HARTLEY Mdl. 17MK2 Compactability Controller And Bond Determinator Lot-Overhead Sand Distribution Belt Conveyor With Pneumatic Plows, 5 Molders Hoppers, 5' x 20' Shakeout, Vibrating Conveyors, Pneumatic Transporter

TESTING

DEA Mdl. GAMA 3D, Coordinate Measuring Machine, 36” x 47” T Sltted Granite Table, Reinhaw Probe, PLC
PORTAGE Mdl. 48A, 50” x 70”, S/N 463351, With 30” Rotary Table
CORDAX Mdl. 3000 Coordinate Measuring Machine, X,Y,Z Axis, With Probe, PLC

MET AND SAND LABORATORY


MACHINE TOOLS


PATTERN SHOP

(2) CRAFTSMAN Vertical Band Saws, 12” & 17”
ROCKWELL Drill Press, Mdl. 3T, S/N 70-150
24” Horizontal Band Saw
Walker Turner Radial Arm Saw
BRIDGEPORT Vertical Milling Machine, 9” x 47” Table, J Head
SOUTH BEND Engine Lathe, 6” x 48”, With Tooling
STATES Spindle Sander
(2) Vertical Disc Sanders, 12” & 24” Misc. Includes Planer, Jointer, Tables, Vises, Hoists

PLANT AIR

(2) INGERSOLL RAND Mdl. XLE Air Compressors, 300 HP, Water Cooled
ATLAS COPCO Mdl. GA160 Rotary Screw Air Compressor, 1996

CORE MACHINES-COLD BOX

REDFORD Mdl. CB16SA, S/N 677-346 W/Generator
REDFORD Mdl. HCB/CB22BT, S/N 983-441 W/Generator
REDFORD Mdl. CB22, Rebuilt By CMI, 1996, W/Generator, PLC
REDFORD/CMI/CB22, 75 LB. Blow, S/N 082297, Late, W/Generator, PLC
REDFORD HS22RA, S/N 878-340, Converted To Cold Box, W/Generator
(4) SHALCO-DEMMLER Large Hot Box Machines Converted To Cold Box W/GAYLORD Generators

CORE MACHINES-OIL SAND

(2) DEMMLER Edge Blow Machines

CORE OVEN

OSI Mesh Belt Conveyor Oven, New 1999, 40” Wide x Approx. 30’ L, Gas Fired, 450 Deg F

CORE MACHINES-SHELL

(6) SHALCO Mdl. U180 Shell Core Blowers, S/N’s 7120, 7121, 3643, 3844, & N/A, Gas Fired With Sand Feed Hoppers
(2) SHALCO Mdl. U150 Shell Core Blowers, Gas Fired, With Sand Feed Hoppers

MISCELLANEOUS

AMERICAN LINCOLN Mdl. MPV-60 Floor Sweeper
Hand Tools, Air and Electric Hoists, Ladles, Core Carts, Embosse
(2) Glue Applicators
Refractory Lining Gun
Impregnation System with Tanks and Vacuum Pumps

OFFICES

Desks, File Cabinets, Storage Cabinets, Conference Table, Chairs, Computers, Printers, Telephone System, Mosler Safe.
**TERMS OF SALE**

**NO WARRANTIES:** Every item and lot in the “Auction” is sold: (a) "AS IS, WHERE IS, AND WITHOUT RECURSUE," and (b) with no warranties, guarantees or representation of any kind or variety, whether expressed, implied or otherwise.

**PAYMENT:** A 10% buyer’s premium applies to the purchase price of all on-site purchases. A minimum deposit of 25% will be required in order to bid. Cash or certified funds required in full at the time and place of auction. Non-certified checks will NOT be accepted unless accompanied by a valid bank letter of guarantee, which must be in the following format: This bank guarantees payment to Michael Fox International, Inc. from (name of customer) on account # __________ up to the amount of $ ______. This letter is valid for purchases at the Golden Casting Auction, May 11th and Sterling Casting Auction, May 13th.

Payment in full required at each Auction.

**REAL ESTATE TERMS:** Please visit Website or Contact Auctioneer for additional information.

**INSTRUCTION:**

**GOLDEN CASTING:** Monday, May 10, from 10:00 A.M. to 4:00 P.M. or by Appointment.

**STERLING CASTING:** Wednesday, May 12, from 10:00 A.M. to 4:00 P.M. or by Appointment.

**REMOVAL:** Immediate removal required beginning after the Auctions.

**OVERNIGHT ACCOMMODATIONS**

**GOLDEN CASTING:**
- RAMADA INN ............................................................... (812) 376-3051
- HAMPTON INN ............................................................ (812) 526-5100
- MARRIOTT COURTYARD ............................................. (812) 342-8888

**STERLING CASTING:**
- BLUFFTON INN & SUITES ........................................... (260) 824-5553
- HOLIDAY INN ............................................................ (260) 824-4455
- BUDGET INN .............................................................. (260) 824-0820

**DIRECTIONS**

**GOLDEN CASTING:**

**STERLING CASTING:**
- From Airport Expressway, take I-465 South, I-74 East towards Downtown. Continue on I-74 East/I-465 East, taking I-465 East to I-465 North. Take Exit 37B to I-69 North/IN-37 North toward Ft. Wayne - go 77.5 mi. Take Exit 78 onto IN-5 towards Huntington / Warren, turning left on S Warren Rd. then right on E Division Rd. (becomes W Division Rd.) Continue on W Division Rd. (becomes E Division Rd.)

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2 AUCTIONS - 2 FOUNDRIES

COMPLEX CORED, HIGHLY ENGINEERED
GREY IRON CASTING FACILITY
Golden Casting Corporation

By Order of the
U.S. Bankruptcy Court

1616 10th Street
Columbus, Indiana 47201
(Approx. 50 miles South of Indianapolis)

TUESDAY, MAY 11
AT 9:00 A.M. (EST)

Machinery, Equipment and
Valuable Industrial Real Estate

GREY IRON FOUNDRY
Sterling Casting Corporation

Secured Creditor's Sale

1000 West Wiley Avenue
Bluffton, Indiana 46714
(Approx. 110 miles North of Indianapolis)

THURSDAY, MAY 13
AT 10:00 A.M. (EST)

Box Core Machines, Melting,
Molding and Testing Equipment,
Machine Tools and MORE!
Golden Casting Corporation
Tuesday, May 11 at 9:00 A.M.(EST)

LORAMENDI CORE MAKING SYSTEM-NEW 1997
Mdl. SVA 110L + 110L, W/PANELMATE Touchpad PLC Controls
Includes: Key Core Machine, Core Box 1900mm x 900mm, S/N 960010K
Traveling Pickoff W/ Light Curtain
Core Handling Manipulator, S/N 090010Z
Core Defining Fixture
Core Storage and Retrieval System, S/N 0960010H
Core Wash Tank and Mixers
Chain Type Gas Fired Core Oven 60’ x 30’ Opening x 50’, PLC Controls
(3) LUBER Gas Generators Mdl. 164D & 3240 40 HP Hydraulic Pumps
AIRTEK Mdl. TWP1500 Desiccant Air Dryer, S/N 97E-7484
(2) KLEIN Mixers W/Pumps and Controls
Common Traveling Sand Delivery
KLOSTER 14.24 TPH Heater/Cooler Classifier
TRANE 40 Ton Chiller

AUTOMATIC MOLDING
HERMAN Mold Master - 40” x 60” x 20/20, Approx. 70 Flasks, W/ Compensating Squeeze Head, Pattern Shuttle System, Core Setting Area, Mold Closing Station, Pouring Station W/ Exhaust System, Mold Transfers and Cooling Conveyors, Mold Punchout, Mold Brush, Related Conveyors, Hydraulic System and Controls
HERMAN Station Master - 36” x 44” x 12/12, Approx. 100 Flasks, W/ Compensating Squeeze Head, Pattern Shuttle System, Core Setting Area, Mold Closing Station, Pouring Station W/ Exhaust System, Mold Transfers and Cooling Conveyors, Mold Punchout, Mold Brush, Hydraulic System, Related Conveyors and Controls
ACTION Casting Manipulator, 15’ Reach W/Gripper and Hydraulic System

SAND SYSTEM
(2) BEARDSLEY & PIPER Mdl. 100B Speedmullors, 200 HP Motors, Cooling, and HARTLEY Compactability Controllers
BEARDSLEY & PIPER Mdl. 100B Speedmullors, Heavy Duty 250 HP Motor, Cooling, and HARTLEY Compactability Controller
Belt Conveyors to150’, Rotary Screens, Magnetic Separators, Elevators, Hoppers, Silos, Oscillating Conveyors, Simplicity 6’ x 8’ Shakeout

NO BAKE SAND SYSTEMS
BEARDSLEY & PIPER Mdl. 12032H Roladraw and 18’ Diameter Rotomold Table
PALMER 500 Lb/Minute Continuous Mixer W/ 2 Pumps and Heater, 28’ Wide Power Roller Conveyor Loop and International Hydraulic Core Rollover PALMER Mdl. M200, S/N MK1483, Unused, Arm and Head Only

CORE ROOM - COLD BOX CORE BLOWERS
BEARDSLEY & PIPER Mdl. CB25, 30” x 40”, Hydraulic W/ Pick Off and GAYLORD Gasser
SHALCO Mdl. 4-101, 22” x 30”, Hydraulic W/ GAYLORD Gasser
SHALCO Mdl. 4-102, 32” x 32” Hydraulic, W/ Gasser
3) SHALCO Mdl. 4-103’s, 40” x 40”, Hydraulic W/ GAYLORD Gassers
SHALCO Mdl. 4-103, 40” x 40”, Extended Height, Hydraulic W/ GAYLORD Gasser
SHALCO Mdl. 315A, 10” x 18”, Hydraulic W/ Gasser
(2) SHALCO Mdl. #2EB Edge Blow, 18” x 54”, Hydraulic W/ Gaylord Gassers
SHALCO Mdl. U180CB, 29” x 20”, Gas Fired W/ Gas Generator

CORE BLOWERS - HOT BOX
(5) DEMMLER Mdl. 104EOS, 24” x 36”
SHALCO Mdl. 4-103, 2 Station
SUTTER Mdl. 1732, 24” 44”, Dual Station
SUTTER Mdl. 1734, 34” 44”

CORE BLOWERS - SHELL
(4) SHALCO Mdl. U180’s, 29” x 20”, Gas, W/ Sand Feed Hoppers

CORE SAND MIXERS
(2) CARVER Mdl. 2GF and 3GF Mixers, 400 Lb Batch and 800 Lb Batch
(2) BEARDSLEY & PIPER Mdl. 55B Speedmullors, 1200 Lb Batch, 1985
Lot-Sand Delivery System W/ Track, Car, and Hoppers

MAINTENANCE

ROLLING STOCK
Mack Tri-Axle Dump Truck, INTERNATIONAL Tractor w/40’ Box Trailer, MACK Lug Truck, and Bobcat Mdl. 753 Skidsteer

OFFICES
Assorted Office Furniture and Equipment Throughout Main Office Area covering 2 Floors, Including: Desks, Credenzas, Chairs, File Cabinets, Personal Computers, Printers, Copier-Fax Machines, Tables, Conference Tables, Storage Cabinets, and More

A 10% BUYER’S PREMIUM APPLIES TO ALL ON-SITE PURCHASES
SOME ITEMS MAY BE SUBJECT TO PRIOR SALE
Valuable Industrial Real Estate
Sale on Premises
Tuesday, May 11

FACILITY SIZE: 337,534 square foot grey metal casting facility covering 14.98 acres on a rectangular-shaped lot.

ZONING: I-3, Heavy Industrial District.

PARKING: 174,415 square feet of asphalt paved parking lots.

UTILITIES: Access to electricity, gas, water, sewer, and telephone.

CONSTRUCTION: Concrete block and steel framed walls with transite siding. Six to eight foot concrete floors throughout. Ceiling heights range from 12 feet to 30 feet.

OFFICES: Administrative offices are located in the middle with private offices on the perimeter. Office features include linoleum flooring, suspended acoustical tile ceiling and recessed fluorescent lighting. Men’s and Women’s rest rooms are located on all three levels.

For a Property Information Package and Terms of Sale, Contact Auctioneer.

MOLDING-MAJOR

MELTING
INDUCTOTHERM 600 KW Line Melt Horizontal Drum Holding Furnace, 50T/35T Usable, Hydraulic Tilt, ELECTRONITE DATACAST 2000, and all Related Accessories

MOLDING-AUTOMATIC
SINTO Model FBO II R. S/N RS2546, New 6/99, 14” x 19”, AB Touch Screen PLC W/Belt Feed And Aerator
(2) OSBORN Mdl. 722 RJW Jolt Squeeze Pin Lift Molding Machines, New 1984, With Flasks - 28” x 28” - 12/10 and Mold Car Conveyor Line with Automatic Transfers, Punchout Station, Cooling Lines, and Controls
(2) OSBORN Mdl. 719 RJW Jolt Squeeze Pin Lift Molding Machines, With Flasks 24” x 24” - 10/10, and Mold Car Conveyor Line with Automatic Transfers, Punchout Station, Cooling Lines, and Controls
(2) OSBORN Mdl. 716 RJW Jolt Squeeze Pin Lift Molding Machines

CLEANING ROOM
WHEELABRATOR 6’ Diameter Swing Table Blast Machine
WHEELABRATOR 14 Cu. Ft Tumblast with Loader, S/N A120518
(2) WHEELABRATOR Spinner Hanger Blast Machines, (2)20 HP Wheels
(7) FOX and SETCO Single End Grinders
FOX Mdl. 320DE Cut Off and Grinder

INFORMATION PROVIDED IS BELIEVED TO BE ACCURATE, BUT IS NOT GUARANTEED.