Lec Refrigeration plc
Following Reorganisation of Manufacturing

LIVE AND WEBCAST AUCTION SALE

Excellent Late Plastic Injection Moulding Machines (To 660 Tonne), Power Presses (To 500 Ton), General Engineering Machinery, Fork Lift Trucks and Powder Paint Plant

At: Lec Refrigeration plc, Bognor Regis, West Sussex, PO22 9NQ
On: Tuesday 14th October 2003 at 11.00a.m.
On View: Monday 13th October 2003 between 9.30 a.m. and 4.30 p.m. and on morning of sale
CNC Injection Moulding

Nissei ‘FV 9100’ 660 Tonne Injection Moulder, 1100mm x 1100mm Between Tie Bars with ‘SPEEDY 1E1200’ Robot (1998)
Nissei ‘FN 7000’ 360 Tonne Injection Moulder, 735mm x 735mm Between Tie Bars with ‘3P1200K’ Robots (1998)
Nissei ‘FN 5000’ 220 Tonne Injection Moulder, 590mm x 590mm Between Tie Bars with 3PSPR ‘G’ Robot (1998)
Nissei ‘FN 3000’ 140 Tonne Injection Moulder, 480mm x 480mm Between Tie Bars (1998)
Nissei ‘FN 1000’ 85-Tonne Injection Moulder (1998)
Negri Bossi ‘NB 345’ 345 Tonne Injection Moulder with ‘3P1200K’ Robot (1982/81) (Qty 3)
Negri Bossi ‘NB 260’ 260 Tonne Injection Moulder, 540mm x 540mm Between Tie Bars with 3PSPR ‘G’ Robots (1992/90) (Qty 3)
Negri Bossi ‘NB 225’ 225 Tonne Injection Moulder (1981)
Negri Bossi ‘NB 175’ 175 Tonne Injection Moulder with 3PSPR ‘G’ Robot (1981)
Negri Bossi ‘NB 60’ 60 Tonne Injection Moulder 310mm x 310mm Between Tie Bars (1989/1988/1986) (Qty 3)

Ancillary Equipment

Thermobox ‘TB-M/9/W’ Tool Temperature Controller (Qty 2)
Tool Temp ‘TT-4500’ Digital Tool Temperature Controller
Churchill Conair ‘6-100’ Digital Tool Temperature Controller
TriCool ‘Combi C2’ Tool Temperature Controller
DME ‘MF9X120’ 12 & 5 Zone Smart Series Mainframe Control (1998) (Qty 2)
BPI ‘SMD 5CD’ Hopper / Dryer / Humidifier (1998) (Qty 2)
BPI ‘SMD 5CD’ Hopper / Dryer (1999) (Qty 2)
Drymaster ‘150’, Cramer Trucker ‘PK-100/200/F’ & Labotek ‘MD 100’
Granule Dryer / Humidifiers
Cumberland ‘64R’ Mobile Granulator,
Autoprint ‘P308’ Hot Foil Printing Machine
TecaPrint ‘101’ Pad Printer
Telsonic ‘USP-10’ Ultrasonic Welder (Qty 2)
Plymovent ‘EMC-1602’ Twin Arm Mobile Fume Extractor (Qty 3)
Dal-Maschio 8m / 5m / 4m / 2m x 600mm Adjustable Height Mobile Endless Belt Motorised Conveyor (1999) (Qty 14)
BPI ‘PNL/3W’ 4.5m / 3m x 600mm Adjustable Height Mobile Endless Belt Motorised Conveyor (Qty 2)
BPI Adjustable Height 1.9m x 320mm Elevating Motorised Conveyor (2000) (Qty 3)
Webcast Available @ www.henrybutcher.com

Fogg and Young 90 Tonne Hydraulic Press

Mackay Bowley 120 Ton Upstroking Hydraulic Press

Negri Bossi ‘NB260’ 260 Tonne CNC Injection Moulding Machine

Wilkins and Mitchell ‘J108.4.18’ 500 Ton Double Sided Press

Wilkins and Mitchell ‘F844-14’ 300 Ton Double Sided Press

Rhodes 300 Ton Double Sided Press

Nissei ‘FN7000’ 360 Tonne CNC Injection Moulding Machine

ESA Palletiser

Wilkins and Mitchell ‘F844-14’ 300 Ton Double Sided Press

CNC

BPI Hopper Loader / Dryers

Fogg and Young 90 Tonne Hydraulic Press

Mackay Bowley 120 Ton Upstroking Hydraulic Press

1992/90

1997

1997

1998

1999

CNC

Or telephone +44 (0) 20 7691 8201
**Power Presses**

- Wilkins and Mitchell 'J108.4.18' 500 Ton Double Sided Press
- Rhodes 300 Ton Double Sided Press
- Wilkins and Mitchell 'F84-4-14' 300 Ton Two Point Ring Frame Press
- HME ‘DPC6’ 150 Ton Single Action Double Sided Power Press
- Wilkins and Mitchell 'B422.6' 120 Ton Double Sided Press
- HME ‘GH75’ 75 Ton Open Front Inclinate Adjustable Stroke Power Press
- Cincinnati ‘GH75’ 75 Ton Open Front Inclinate Adjustable Stroke Power Press.
- HME ‘OP55’ 55 Ton Open Front Inclinate Adjustable Stroke Power Press.
- HME ‘GH40’ 40 Ton Open Front Inclinate Adjustable Stroke Power Press.
- HME ‘OP30’ 30 Ton Open Front Inclinate Adjustable Stroke Power Press.
- Humphries ‘OC.10.8’ 10 Ton Crank Press.
- Fogg and Young 90 Tonne Hydraulic Press
- Mackay Bowley 120 Ton 4 Ram Upstroking Hydraulic Press

**Fabrication and Engineering**

- Promecam ‘RG 3000/100’ 100 Ton x 3000mm Hydraulic Press Brake
- Promecam ‘RG 100’ 100 Ton x 3000mm Hydraulic Press Brake
- Promecam ‘RG 35-25’ 35 Ton x 2500mm Hydraulic Press Brake
- Bronx ‘G48’ 40 Long Tons Mechanical Press Brake
- Edwards Besco ‘6/08’ 6FT x 14G Guillotine
- Safan ‘VB 205-3’ 2050 x 3mm Hydraulic Guillotine (1975)
- Edwards Besco ‘Hydrofold’ 8ft x 1/8” Hydraulic Box and Pan Folder
- Newall ‘2364’ Vertical Jig Boring Machine
- Colchester ‘Triumph 2000’ SS and SC Gap Bed Lathe
- Bridgeport Universal Turret Milling Machine
- Rapidor 6’ Power Hack Saw
- Clarke ‘CDP550’ Bench Drill

**Garage Equipment**

- Laycock ‘112302’ 8 Tonne Capacity 4 Post Commercial Vehicle Lift
- Bradbury Hydro Electric 4 Post Fork Lift Truck Lift
- Orion Mobile Oil sump Drainer, K’a’rcher ‘HDS655’ Mobile Pressure Washer
- Oxford ‘RT180’ Arc Welder

**Fork Lift Trucks / Materials Handling**

- Lansing Bagnall ‘FRERS/45’ 2 Tonne Battery Electric Reach Truck
- Lansing Bagnall ‘FRER9-2’ 4500 lbs Battery Electric Reach Truck
- Lansing Bagnall ‘FRES2.1’ 2240 lbs Battery Electric Reach Truck (Qty 2)
- Lansing Bagnall ‘FRES33’ 3300 lbs Battery Electric Reach Truck (Qty 2)
- Lansing Bagnall ‘FODR7’ 4000 lbs Diesel Counterbalance Fork Lift Truck
- Climax ‘EA1.6’ 3000 lbs Battery Electric Counterbalance Fork Lift Truck
- Hyster ‘E308B’ 3000 lbs Battery Electric Counterbalance Fork Lift Truck (Qty 4)
- Datsun ‘UB02’ 1.85 Tonne Battery Electric Counterbalance Fork Lift Truck
- TPS ‘GBSE’ 4 Tonne Tool Lift Pedestrian Stacker Truck
- Kelvin Stacker Trucks, Lansing Bagnall /
Jungheinrich Pallet Trucks (Qty 8)  
Pelloby 500kg Swing Jib Crane, Morris  
500kg Capacity Chain Hoist

**Vacuum Forming**  
Joyplast Vacuum Former  
Bocchi Automatic Single Forming Machine  
(Qty 2)

**Compressors / Boilers**  
Atlas Copco ‘GR1120’ Air Cooled Rotary  
Screw Compressor (1986)  
Atlas Copco ‘ZR4A’ Water Cooled Rotary  
Screw Compressors (Qty 3) (1984 / 1976)  
Water Saver Systems Sealed Pressurised  
Water Cooling System (1984)  
Cochran Chieftan 3 Pass Packaged  
Economic Boiler  
Paxman Ultrasonic 3 Pass Economic Boiler

Ruston Thermax 3 Pass Economic Boiler

**Canteen Equipment**  
Dominator Single Ring Gas Cooking Range,  
Benham High Process Steam Oven,  
Bartlett Deep Fat Fryer (Qty 2),  
Falcon High Level Gas Grill,  
Hunts ‘Duratax’ Industrial Food Mixer,  
Electrolux ‘ECO-220’ Slicing Machine,  
Zanussi ‘LS10’ Washing Machine,  
Sisson ‘Whirl-a-Waste’ Disposal Machine,  
Bain Marie, Stainless Steels Preparation  
Tables and Sink Units, Refrigerators,  
Chillers etc.

**Pumps, Storage and Product Handling**  
Leybold ‘D8A’ Vacuum Pumps (Qty 24)

Edwards ‘EDM6’ & ‘EDM40’ Vacuum  
Pumps (Qty 4)  
Speedvac Vacuum Pumps, ‘SV40’ Vacuum  
Pumps (Qty 4) Four 1.50 Rotan Pumps,  
Four 1.25 Rotan Pumps  
Gramkow High Pressure Charging Units  
(Qty 4)  
M2 Helium Leak Detectors, Leybold  
‘UL200’ Leak Detector and Ecotec  
‘2’ Leak Detector  
Large Quantity of 24in Wide Slat  
Conveyor,

Five 180º Slat Conveyor Bends &  
Overhead Conveyor, Four 1.50 Rotan  
Pumps, Four 1.25 Rotan Pumps  
M & J Engineering Helium Recovery  
System, Bostich Sticher, Defrost Tunnel,  
RHS Reclaim Unit, Signode Bander

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**Powder Coating Plant**  
*(Offers Invited Prior To Auction)*

Work Size: 2000mm High x 1000mm x 2500mm Long  
Design Conveyor Speed: 913mm / min. nominal

Including:  
- Four Stage Pre-Treatment Plant  
- Dry Off Oven,  
- Powder Application Automatic Powder Booth, EPS Series 5000  
- Powder Application Equipment, 2 Manual Gun Machines, 6 Gun  
- Auto ‘EPS5000’ Machine, 2 ‘EPS’ 2.4m Heavy Duty Reciprocators,  
- Refrigerant Type Air Dryer  
- Powder Cure Oven  
- Conveyor, Medium Duty ‘Raybridge’ RR12 System (Circuit Length = 136  
- Metres)  
- PLC Control and Site Wiring  
- Powder Application System Enclosure  
- Ducting to Atmosphere

For Further Information Please Contact:  
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Or telephone +44 (0)20 7691 8201
Directions

From the M25 London:
Exit the motorway at Junction 10 (signed to London SW Guildford and the A3) towards Portsmouth. Continue on the A3 onto the A3(M). Take the A2 to Havant, Chichester and Brighton. Then follow as from A27 West (Portsmouth).

From A27 West (Portsmouth):
Follow the A27 towards Chichester / Brighton. At the fourth roundabout on the Chichester By-pass take the A259 towards Bognor Regis. At the Royal Oak Pub turn left North Bersted Street. Take the next right into Roman Way (signed to South Bersted Industrial Estate, A29). At the next roundabout take the third exit onto Shripney Road (A29) towards Bognor Regis. Lec Refrigeration is located on your left after approx ¼ mile. Follow Auction Signs to Car Park.

From the A27 East (Brighton):
Follow the A27 towards Chichester and Portsmouth. Exit the A27 on the roundabout junction with the A29 to join the A29 towards Bognor Regis (Fontwell Avenue). Continue on the A29 over two roundabouts. Lec Refrigeration is located on your left after approx ¼ mile after the second roundabout.

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All goods will be sold in accordance with the auctioneers standard conditions of sale which will be detailed in the sale catalogue. Further information will be available on request.

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Clearance

All lots must be cleared without fail by Wednesday 29th October 2003.

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