Following the Closure of Consani Engineering (Pty) Limited

MAJOR AUCTION SALE

Extensive Tank Manufacturing Facility.
Over 1000 lots Fabrication & Forming Machinery, Machine Tools, over 180 MIG/TIG Welders, Mobile Cranes, Forklift Trucks & General Factory Equipment.

On: Thursday 27th October 2005 at 10:30am (GMT + 1)
Auction Location: Consani Engineering, Consani Road, Elsies River, Cape Town, South Africa

Viewing: Tuesday 25th & Wednesday 26th October 2005 From 10:00am to 4:00pm (GMT + 1)

www.henrybutcher.com
DISH END FORMING MACHINES
Leifeld ‘VDM 4000E’ Flow forming and Flanging Machine, Capacity 3mm -25mm (cold) 40mm hot with Top Compound Roller, Lateral Roller with Formers ( imperial) 11'-2", 9'-4", 8'-0", 7'-6", 6'-7", 4'-6", 5'-9" S/N 15307 (1969)
Boldrini Bridge Type Dish End ‘60 x 6’ Manipulator 600 ton Capacity with Tooling 13 sets (i.e.top/bottom)
900mm, 1150mm,-1250mm, - 1400,-1600mm,-1800mm,
-2000mm,-2500mm, 3000mm, 3500, 4000mm, 4500mm and 
5000mm.S/no. 6601 (1978)
Boldrini ‘RIBO 30SF/5200’ Ring Frame Dish End Flanger c/w with Tooling- (radius) 50mm, 80mm, 100mm, 150mm, 180mm, 
200mm, 250mm, 300mm, 350mm, 400mm, 450mm, 550mm,
600mm, 700mm, 800mm and 900mm. (1978)

BORING MACHINE
Union ‘BFP 160/1’ Horizontal Borer with Heidenhain Positip 850’ Programmable Control, 160mm Spindle, 26Kw Spindle Power,
X=7000mm Y=2000mm
Z=1400mm, -950mm dia., Face Plate- S/N 8821/67 with Union ‘TI 2’ Rotary Table, 1800mm x 2000mm and 4000mm x 3500mm
Floor Plate (1967)

LATHE
Binns & Berry Centre Lathe, 700mm swing x 3000mm centres
Progress ‘T550’ Centre Lathe, 550mm Swing x 3000mm centres with Taper Turning attachment S/N 13549
Voest ‘Apollo’ Centre Lathe, 450mm swing x 1500mm centres
Graziano ‘SAG 20’ Centre Lathe, 500mm swing 2500mm centres with Taper Turning attachment
Graziano ‘SAG 22’ Centre Lathe, 550mm swing x 2000mm centres
Colchester ‘Student 1800’ Centre Lathe 400 mm swing x 1250mm centres S/N 710555
Colchester ‘Triumph’ Round Head Centre Lathe, 450mm swing x 1000mm centres
Herbert ‘No4’ Pre-Optive Capstan Lathe
Breda ‘BRF 300’ Centre Lathe, 650mm Swing x 3000mm centres
Demoor Centre Lathe, 600mm swing x 2500mm centres

MILLING MACHINES
Correa ‘FU 10’ Universal Mill, 1500mm x 500mm Table with Motorised Over Arm S/N 1310906
Sicma ‘3/V’ Vertical Mill, 1500mm x 300mm Table
Fexac ‘UG’ Universal Mill, 1600mm x 350mm Table with Over Arm S/N 5794

DRILLING MACHINES
Asquith ‘ODI’ 4MT 1250mm Radial Drill
Arboga Drill Press
ERLO ‘TCA 50/60’ Geared Head Pillar Drill with Power Feed
Rexon ‘RDM-200F’ Pillar Drill
Rexon ‘RDM-300F’ Pillar Drill
Eliot Progress ‘3A’ Pillar Drill S/N 877
Solberga ‘SEN 7’ Geared Head Pillar Drill S/N 1433
Arboga ‘E830’ Geared Head Pillar Drill S/N 1909091
Shanghai ‘MI-25’ Pillar Drill
GERFA ‘50 BRP’ Magnetic Stand & 50mm Drill
GS ‘WIG-SPITZ’ Drill Sharpener
Over 200 Lots of Machine Tooling including Machine Vices, Dividing Heads, Angle Plates, Drills, Milling Cutters, Reamers etc.

GRINDING MACHINES
Over 30 Double Ended Pedestal Grinders & Polishing Spindles
Lasch Double Ended Belt Linishers 1000mm belt (Qty 2)
Torco Surface Grinder

SAWING MACHINES
Pehaka ‘USP-63’ 630mm Vertical Bandsaw
Pehaka 400mm Vertical Bandsaw
Forte ‘BA 251’ 250mm Horizontal Bandsaw
Thomas 250mm Horizontal Bandsaw (Qty 3)
Eska 8” x 14” Horizontal Bandsaw
Pehaka ‘SUSF63’ 630mm Vertical Bandsaw with Brazing attachment S/N 37397 (Qty 2)
Martlett Abrasive Saw 400mm dia. wheel
PLATE ROLLS
Hausler ‘VRM HY’ 6000mm x 6mm
4-Roll Double Initial Pinch Bending
Rolls S/N 1346 (1973)
Edwards 2000mm x 5mm Pyramid
Bending Rolls

WELDING ROTATORS
Over 60 sets of Bode, SAF &
Ransome fixed & self aligning
rotators 2 Ton –10 Ton capacity
Over 50 heavy duty motorised
rotating frames.

COLUMN & BOOM WELDERS
SAF 4 x 4.5 Column & Boom Welder
with Nertinox ‘TH500’ Welding
Transformer
Bode 6 x 8 Column & Boom Welder
with Modweld ‘1000DC’ Welding
Transformer
SAF 4.5 x 4.5 Travelling Gantry
Welding Frame

SEAM WELDING
SAF 6000mm Plasma/TIG
Longitudinal Seam Welder with
Nertinox ‘TH300 & TH500’ Welding
Units (Qty 4)
Hugh Smith 6 Metre Plate Bevelling
Machine with Planing Head

WELDING
Over 180 ‘250-500 Amp’ TIG, MIG &
ARC welding machines by Fronius,
SAF, Miller, Lincoln, Kemppi, BOC
Transarc, CEA, Bohler, Cloos with
Regulators, Torches and Guns
Over 100 sets of welders helmets,
gloves, hammers, etc.

SHOTBLAST PLANT
Plant 1
Shotblast Shop – situated in Closed
Area 12m x 10m x 8m high, Open
Grid Floor, 3 Longitudinal & 6 Cross
Conveyors for Shot Recovery. Plus
Exterior Bucket Elevator & Dust
Extractors. 6 large Shotblast Pots,
Lighting & Air Handling Equipment
Plant 2
SBS ‘ROTOBlast 1’ Continuous
Beam/Angle/Flat Bar/Component
Shot Blasting Tunnel, ‘Speedlock’
Shotblast System, 800mm wide X
400mm high Aperture with 12m
Infeed/Outfeed Conveyors, Bucket
Elevator, Dust Control & Shot
Plant 3

SHEETMETAL MACHINERY
Elga ‘SB3006’ 3000mm X 6mm
Hydraulic Guillotine, Power Back
Stop, Blade Gap Adjustment (1985)
Pels ‘13’ Universal ‘Ironworker’
Edwards 4’6” Box & Pan Folder
Taylor 50 Ton x 3000mm Mechanical
Pressbrake
Shorte 7 Station Rollformer with
Pittsburgh Rolls
Promecam ‘RG25/1200’ 25 ton x
1200mm Pressbrake
‘GEKA Hydracrop 70’ ‘Universal
Ironworker’
Shape ‘Magic Eye’ Single Head Oxy-
Acetylene Profile Burner with
1250mm Table
RAS Section Deburrer
Diamond 25mm capacity Bar Bender.
CBC ‘UNI 42’ Bar Bender.
Edwards ‘416’ Slip Rolls (Qty 2)
Edwards 300mm Circle Cutter
Edwards 1800mm X 2.5mm Folding
Machine

CATALOGUE AVAILABLE @ www.henrybutcher.com

OR TELEPHONE +27 (0)21 702 3206
Whitney Jensen 100 X 100 X 5mm Notcher
Edwards Wheeling and Raising Machine
Edwards Hand Swagers (Qty 4)

**PRESSES**
Fogg & Young 200 Ton C Frame Hydraulic Press, Dia. of Ram 240mm, Stroke 150mm, Table 1000 x 800mm, Throat Depth 1200mm
CMCM ‘TY20’ 20 Ton Eccentric Press
CMCM 10 Ton Eccentric Press
BMG 15 Ton Power Press
Consani 20 Ton Garage Press
Consani 10 Ton Garage Press
100 Ton Four Column Forming Press

**HAND TOOLS**
Over 700 Pneumatic and High Frequency Hand Tools including, Grinding Machines, Drilling Machines, Polishing Spindles and Hand Belt Linishing Machines + Drill Bits and Grinding Stones etc.
High Frequency Converters for HF Hand Tools

**INTERNAL HANDLING TRANSPORT**

**FORKLIFT TRUCKS**
TCM ‘FG25’, 2500kg Capacity at 500mm Load Centre, 5000mm Lift Weight, Duplex Mast, Side Shift, Solid Tyres, LPGas Engine (Qty 5)
Hyster ‘H2.50 x M’, 2500kg Capacity at 500mm Load Centre, 2900mm Lift Height, Duplex Full Free Lift Container Mast, Side Shift, Solid Tyres, LPGas Engine (Mazda)
Daewoo ‘H25 D’ 2500kg Capacity at 500mm Load Centre, 4650mm Lift Height, Triplex Full Free Lift Container Mast, Side Shift, Solid Tyres, Isuzu ‘C240’ Diesel Engine
Linde ‘H 35 D’ 3500kg Capacity at 500mm Load Centre, 3600mm Lift Height, Duplex Mast, Pneumatic Tyres, Perkins 1004.4 Diesel Engine (Qty 2)
Yale ‘GLP25RF’ 2500kg Capacity at 500mm Load Centre, 3800mm Lift Height, Duplex Mast, Side Shift, Solid Tyres, Mazda LPGas Engine.
Tow Tractor, Perkins Diesel Engine, Pneumatic Tyres
Tow Tractor, Isuzu C240 Diesel Engine, Solid Tyres
Hyster ‘H 500 x L’, 5000kg Capacity at 600mm Load Centre, 4050mm Lift Height, Duplex Mast, Side Shift, Pneumatic Tyres, Perkins 1004.4 Diesel Engine
Hyster ‘H 225’, 10 000kg Capacity at 600mm Load Centre, 6000mm Lift Height, Solid Tyres, Six Cylinder Diesel Engine

**CRANES & LIFTING EQUIPMENT**

*Grove ‘RT 60’ Rough Terrain, 18 Ton Capacity*
*Grove ‘RT 522’ Rough Terrain, 20 Ton Capacity*
*Kato ‘NK 35’ Truck Mounted, 35 Ton Capacity*
*Over 100 Lots of Lifting Tackle including Wire Rope, Chain & Nylon Slings, Engine Lifts, Props, Trolley Jacks, etc.*

**MISCELLANEOUS**

*Over 30-10,000 litre PVC Water Storage Tanks*
*Radamatic ‘2/2’ Tangential Threading Machine*
*Large quantity of Boltless Pallet Racking*
*Large quantity of Multi Tier Tool Store Shelving*
*KILN Hardening Furnace 3000mm x 300mm*
*KILN ‘161724’ Hardening Furnace*
*Ingersoll Rand 2 Stage 30cm Compressor & Receiver*
*Workbenches with Vices, Tool Cabinets, Paint Stores, Wire Stillages, Swarf & Rubbish Bins, etc.*

**Directions**

**From N1**
Take N7 (Vanguard Drive) Off Ramp, ‘Goodwood’ direction. At ‘Libertas’ Centre, turn left into Voortrekker Road (R102) through Goodwood turn Right into Halt Road, over Bridge, 1st Left into Consani Road, Works at end of road.

**From N2**
Take N7 Exit 14 (Vanguard Drive) ‘Goodwood’ direction. After Grandwest Casino on the Right, at next Intersection turn Right into Voortrekker Road (R102) through Goodwood turn Right into Halt Road, over Bridge, 1st Left into Consani Road, Works at end of road.

**From Cape Town International Airport**
Take N2 towards Cape Town. Turn off at (Vanguard Drive) and Right into Vanguard Drive/N7. Approximately 4.5km up Vanguard Drive turn Right into Voortrekker Road, then 2.5km up Voortrekker Road turn Right into Halt Road, over bridge, take 1st Left into Consani Road. Factory on the end of the Road (± 800m)

**Clearance**
All lots to be cleared without fail between by Thursday 17th November 2005

**Deposits**
All buyers will be required to lodge with the auctioneers a R2500 cheque in order to bid. Refundable bank deposits will be accepted electronically up to 48hrs before the sale

**Conditions of Sale**
All goods will be sold in accordance with the auctioneers standard conditions of sale, which will be detailed in the sale catalogue. Further information will be available on request.

**Important Notice**
Although information has been obtained from sources deemed reliable Henry Butcher make no warranty or guarantee, expressed or implied, as to the accuracy of the information contained herein.

**Buyers Premium**
A buyers premium of 10% + VAT is charged to the purchaser.

**Payment**
All Lots to be paid in full before removal and no later than Friday 28th October. All payments to be made by bank transfer/internet banking or bank guaranteed cheque. No cash will be accepted on site.